LIVESTOCK WORKING EQUIPMENT

HIGH-QUALITY WORKING EQUIPMENT PRODUCTS FOR THE LIVESTOCK INDUSTRY

SIOUX STEEL LIVESTOCK PRODUCT SPECIALISTS

With more years of experience than they would like to admit, our livestock specialists continue to develop relationships with ranchers across the country and the world.

Kathy Knutson (Customer Service Rep)
Duane Kruse (WI, IL, MI Sales Rep)
Leo Baumgart (North Sales Officer)
Ike Maendel (Western US Sales Rep)
Garry Hager (Livestock Sales Manager)
Beth Vacek (Customer Service Manager)
Nick Plaut (IL & OH Sales Rep)
Dan Tieszen (Livestock Shipping)
Scott Luden (SD & ND Sales Rep)
Chad Deesy (Livestock Shipping)
Leo Baumgart (Chief Sales Officer)
The Equipment To Have

No other product can match our quality and durability, while offering the most common sense solutions for livestock equipment.

Testimonial

“I have been to several farm shows and watched the cattle chutes and tubs go head to head. For my family, we use the Sioux Steel chute, tub & alley system. Easy to use and durable, which are both very important. Lord willing, someday I’ll pass down my name, and a Sioux Steel chute, tub & alley system.”

Cord McCoy
Professional Bull Rider & Rancher
(Pictured with wife Sara)

Sioux Steel Heritage

Founded in 1918, Sioux Steel Company is now in its fourth generation as a family-owned company.

Our mission is not only to satisfy our customers, but we want them to be delighted to do business with us.

We feel a definite obligation to provide our customers with high-quality products and outstanding service.
CORNELLESS CROWDING TUB

Cattle feel safe and secure with the enclosed sides of the Sioux Cornerless Crowding Tub. Extra durable stamped side wall ribs give each wall of the tub extra strength. Tub is completely assembled at factory, except the catwalk.

Features

• Extra large tub size & catwalk are both standard features.
• 4 separate doors allow for additional entry, exit and sorting capability.
• Multiple entries & exits.
• 2 separate ways for alley and chute alignment allowing for greater flexibility when configuring equipment.
• System sections are bolted together allowing replacement of parts versus entire system. This feature also allows the system to be broken down and moved if needed.
• Full catwalk comes standard with tub.
• Left or right hand options available.

Specifications

• 8’ cornerless tub.
• 16’ total length.
• Bolted system.
• 6’ high tubs sides.
• 2” square tubing construction around tub.
• Includes built-in vertical lift gate.

<table>
<thead>
<tr>
<th>CORNERLESS CROWDING TUB</th>
<th>DESCRIPTION</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>$191671</td>
<td>Right Handed Crowded Tub</td>
<td>1,506 lbs.</td>
</tr>
<tr>
<td>$198846</td>
<td>Left Handed Crowding Tub</td>
<td>1,506 lbs.</td>
</tr>
<tr>
<td>$196477PG</td>
<td>Alley/Tub Filler Panel Spacer</td>
<td>53 lbs.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CORNERLESS CROWDING TUB</th>
<th>DESCRIPTION</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>$191671LCW</td>
<td>RH Crowded Tub Less Catwalk</td>
<td>1,289 lbs.</td>
</tr>
<tr>
<td>$198846LCW</td>
<td>LH Crowded Tub Less Catwalk</td>
<td>1,289 lbs.</td>
</tr>
</tbody>
</table>
Enclosed Sides Make Cattle Feel Safe

Catwalk Around Tub

Sorting Door In Use

“We replaced all the gates with Sioux Steel gates and purchased a Sioux head gate/squeeze chute combination. We have worked the same cows with Sioux products and have been amazed at the difference. Numerous times we have had full grown cows try get out over these gates, and they did not buckle at all.

The head gate/squeeze chute combination has been nothing short of amazing. No cows have been injured and they are much safer for the operators. I highly recommend Sioux Steel gates and cattle handling equipment.”

Dr. Jim Gore • Gore Farms

Cornerless Tub

Join The Thousands Of Other Sioux Fans And Connect With Us Socially!

Facebook • LinkedIn • YouTube • Twitter • Instagram • Google+
ADJUSTABLE ALLEYS

After leaving the tub, cattle naturally move toward the light by passing through these adjustable alleys, providing a smooth, continuous flow and reducing stress.

Alleys allow animals to be squeezed down to 16” for calves and out to 30” for mature animals with 6 locking points.

Specifications
• 8 1/2’, and 16 1/2’ lengths
• Adjusts from 16” to 30” wide
• Built-in no back bar
• Greasable pivot points
• Full catwalk
• 6 locking points

Watch a demonstration of proper cattle handling with the Sioux Steel Cattle Chute. Explanation provided by Ron Gill, Associate Department Head at Texas A&M University.

NOTE: All specifications are subject to change or improvement without notice. Contact Sioux Steel for information on delivery and fuel surcharges.
SPLITTING ALLEYS

Three-way exit, one piece constructed splitting alley can be placed anywhere in a stationary system. Alleys adjust from 30” to 20” when used as alley. Rope and pulley system included with spring loaded return gate.

<table>
<thead>
<tr>
<th>SPLITTING ALLEYS</th>
<th>DESCRIPTION</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>S198501</td>
<td>Right-Handed Splitting Alley - 8.5’</td>
<td>985 lbs.</td>
</tr>
<tr>
<td>S198500</td>
<td>Left-Handed Splitting Alley - 8.5’</td>
<td>985 lbs.</td>
</tr>
</tbody>
</table>

Scales

Easy and convenient to get fast, accurate weights on your cattle while in the alley. **ONLY AVAILABLE ON 8.5’ ALLEYS.**

<table>
<thead>
<tr>
<th>SCALE SYSTEMS</th>
<th>DESCRIPTION</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>S196888</td>
<td>Digital Indicator (SW600)</td>
<td>6 lbs.</td>
</tr>
<tr>
<td>S196564PG</td>
<td>Digital Indicator Mount</td>
<td>8 lbs.</td>
</tr>
<tr>
<td>S196887</td>
<td>Load Cells</td>
<td>44 lbs.</td>
</tr>
<tr>
<td>S197661RC</td>
<td>Scale Platform</td>
<td>140 lbs.</td>
</tr>
</tbody>
</table>

SLICK DOOR

Easily mount a slick door to a squeeze chute, any size alley and palp cages with the pin on feature.

A rope and pulley system is utilized to open and close the slick door while working cattle.

Color: Prairie Gold

NOTE: All specifications are subject to change or improvement without notice. Contact Sioux Steel for information on delivery and fuel surcharges.
SQUEEZE CHUTE - AUTO HEAD GATE

Designed to accommodate virtually all your cattle from young calves to bigger bulls. This equipment is designed to help keep your livestock calm while being worked.

**Specifications**

- 84” tall x 38” wide x 12’ long
- 9’ squeeze chute
- 3’ palpation cage
- 29” inside width (squeezes to 12”)
- 40 grease zerks
- All panels are a slam latch design
- Both sides open completely
- Controls can be mounted & ran from either side of your operation

**SC - AUTO HG CLEATED RUBBER FLOOR**

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Squeeze Chute w/Auto HG, Palp Cage, Slick Door &amp; Cleated Rubber Floor</td>
<td>2,150 lbs.</td>
</tr>
</tbody>
</table>

**WATCH A VIDEO!**
Scan this QR code with your smartphone to watch a video demonstration of this product.
**SC AUTO HG - STEEL FLOOR**

This squeeze chute system includes a steel floor, palp cage, slick door and auto headgate.

<table>
<thead>
<tr>
<th>SC AUTO HG STEEL FLOOR</th>
<th>DESCRIPTION</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>S176138SD</td>
<td>Squeeze Chute With Auto HG, Palp Cage, Slick Door &amp; Steel Floor</td>
<td>1,950 lbs.</td>
</tr>
</tbody>
</table>

**LESS PALP CAGE - STEEL FLOOR**

Enjoy all the features of our squeeze chute system, minus the palp cage option. Steel floor is standard on this system.

<table>
<thead>
<tr>
<th>SC AUTO HG LESS PALP</th>
<th>DESCRIPTION</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>S176138LP</td>
<td>Squeeze Chute w/ Auto Head Gate, Slick Door &amp; Steel Floor</td>
<td>1,750 lbs.</td>
</tr>
</tbody>
</table>

**AUTO HEAD GATE**

Spring cushion mounted on squeeze chute to reduce impact when the animal runs into the head gate.

<table>
<thead>
<tr>
<th>AUTO HEAD GATE</th>
<th>DESCRIPTION</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>S198400</td>
<td>Self-Catching Automatic Head Gate</td>
<td>277 lbs.</td>
</tr>
</tbody>
</table>

**VERTICAL LIFT GATE**

Attach our Sioux Steel vertical lift gates to squeeze chutes or alleys with the pin on feature.

<table>
<thead>
<tr>
<th>VERTICAL LIFT GATE</th>
<th>DESCRIPTION</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>S189653</td>
<td>Vertical Lift Gate With Pin On</td>
<td>100 lbs.</td>
</tr>
</tbody>
</table>

Left or right handed operation.

Quickly and easily adjusted automatic, self-catch head gate.

When a cow goes through, the head gate resets itself automatically.

Head gate is adjustable from 4” to 10.5”.

Rope and pulley system is utilized to lift and drop door while working cattle.

Easily mounted between two alleys.
SQUEEZE CHUTE - MANUAL HEAD GATE

LEFT HANDED MANUAL HEAD GATE IS STANDARD.
Right handed option must be specified at time of order. Left or right handed operations are determined by facing forward the same way cattle would be facing in the head gate.

Specifications
- 84” tall x 38” wide x 12’ long
- 9’ squeeze chute
- 3’ palpation cage
- 29” inside width (squeezes to 12”)
- 40 grease zerks
- All panels are a slam latch design
- Both sides open completely
- Can be ordered in left or right handed operations.

12” Injection Door
Our injection door is the largest in the industry, allowing for greater access to the neck area making vaccinations and injections safer and easier for both the animal and the processors.

Cleated Rubber Floor
Cleated rubber floors strategically to keep animals from slipping. Flooring is quieter and more natural for animals to walk on.

3 Drop Down Doors
Each door has blinders on them to keep the animal focused in the right direction. Doors go all the way down giving you complete access to the upper 2/3rds of the animal.

52” Fiberglass Push Bar
Easily move the animal forward into the squeeze chute. This unique process allows producers to leverage animals forward without having to remove push bar into new slot.

Scan this QR code with your smartphone to watch a video demonstration of this product.

You Tube

VIDEO DEMO

SC - MAN HG CLEATED RUBBER FLOOR

S191440MLHPG
Squeeze Chute W/Manual HG, Palp Cage, Slick Door & Cleated Rubber Floor 2,250 lbs.
SC MANUAL HG - STEEL FLOOR

This squeeze chute system includes a steel floor, palp cage, slick door and auto headgate.

<table>
<thead>
<tr>
<th>SC - MAN HG STEEL FLOOR</th>
<th>DESCRIPTION</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>S198811</td>
<td>Squeeze Chute W/Manual HG, Palp Cage, Slick Door &amp; Steel Floor</td>
<td>2,020 lbs.</td>
</tr>
</tbody>
</table>

LEFT HANDED MANUAL HEAD GATE IS STANDARD.

Right handed option must be specified at time of order.

- Steel Floor
- Palp Cage
- Slick Door
- Manual Head Gate

PALP CAGE

The palp cage can be used for sorting animals or block the passage while working on the animal in the chute.

<table>
<thead>
<tr>
<th>PALP CAGE</th>
<th>DESCRIPTION</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>S191731</td>
<td>3’ Palp Cage Less Slick Door</td>
<td>250 lbs.</td>
</tr>
</tbody>
</table>

Doors open on either side of the palp cage and can move inward or outward for sorting or blocking purposes.

Make the width of the palp cage smaller by one foot by adding palp filler panels as seen on page 47.

MANUAL HEAD GATE

Hydraulically assisted manual head gate accommodates varying sizes of animals being processed at the same time.

<table>
<thead>
<tr>
<th>MANUAL HEAD GATE</th>
<th>DESCRIPTION</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>S202800</td>
<td>HD Manual Head Gate - Left Handed</td>
<td>319 lbs.</td>
</tr>
<tr>
<td>S208753</td>
<td>HD Manual Head Gate - Right Handed</td>
<td>319 lbs.</td>
</tr>
</tbody>
</table>

PALP CAGE & SLICK DOOR

Palpation cage doors can be used to block the cow in and bump the cow forward.

<table>
<thead>
<tr>
<th>PALP CAGE/SLICK DOOR</th>
<th>DESCRIPTION</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>S191730</td>
<td>3’ Palp Cage With Slick Door</td>
<td>545 lbs.</td>
</tr>
</tbody>
</table>

Left or right handed operation. Controls can be mounted on either side of the head gate, accommodating to your cattle working environment. When cattle are in a head gate they tend to put pressure forward or backward on the gate. Simply move the lever on the manual head gate and open the check valve and it will open.

Configured to also allow an additional sorting option thru this 30” area without injury to the animals.

 Comes standard with steel floor.

Total width of unit is 38” including frame.
**UTILITY CHUTE**

The Utility Chute’s unique design and versatility allows for it to be utilized in a wide variety of livestock handling situations. The chute has the ability to catch and hold the smallest calves to the largest cows in any cattle operation.

**Features**
- Powder-coated
- Side doors open at the top and bottom on both sides of the chute
- Inside width: 28”
- Inside height: 76”
- Total length: 10’ 6”
- Manual head gate

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**UTILITY CHUTE**

<table>
<thead>
<tr>
<th>UTILITY CHUTE</th>
<th>DESCRIPTION</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>S198804</td>
<td>Utility Chute With Head Gate, Palp Cage, Slide Gate</td>
<td>1,029 lbs.</td>
</tr>
<tr>
<td>S196542</td>
<td>Utility Chute With Head Gate</td>
<td>871 lbs.</td>
</tr>
<tr>
<td>S208481</td>
<td>Manual Head Gate</td>
<td>207 lbs.</td>
</tr>
<tr>
<td>S198784</td>
<td>Palp Cage</td>
<td>193 lbs.</td>
</tr>
<tr>
<td>S198797</td>
<td>Slide Gate</td>
<td>134 lbs.</td>
</tr>
</tbody>
</table>

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**Lower Side Door & Lever**
The lower side door opens easily & independently for access for nursing calves.

**Palp Cage & Lever**
Palp cage doors swing in and out as needed.
ECONOMY CHUTE

Great choice for ranchers who just need the basics.

Features
- Mechanical squeeze
- Split doors on both sides
- Full steel floor
- Drop gate on back
- Comes with pipes for grooming

**ECONOMY CHUTE DESCRIPTION WEIGHT**

<table>
<thead>
<tr>
<th>Product</th>
<th>Description</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>S186405</td>
<td>Economy Chute Less Head Gate</td>
<td>650 lbs.</td>
</tr>
</tbody>
</table>

MUST ORDER HEAD GATE SEPARATELY.

**Automatic Head Gate**

Spring cushion mounted on squeeze chute to reduce impact when the animal runs into the head gate.

**Manual Head Gate**

Hydraulically assisted manual head gate accommodates varying sizes of animals being processed at the same time.

SQUEEZE CHUTE CART

Helpful tool in keeping animals from going down in the chute.

**SQUEEZE CHUTE CART DESCRIPTION WEIGHT**

<table>
<thead>
<tr>
<th>Product</th>
<th>Description</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>S196450</td>
<td>Squeeze Chute Cart</td>
<td>316 lbs.</td>
</tr>
</tbody>
</table>

Can be utilized on the following products:
- Any Squeeze Chute (Excludes Economy or Utility)
- 8.5 Alleys

BRISKET BAR

**BRISKET BAR DESCRIPTION WEIGHT**

<table>
<thead>
<tr>
<th>Product</th>
<th>Description</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>S180295</td>
<td>Brisket Bar for Steel Floor</td>
<td>30 lbs.</td>
</tr>
<tr>
<td>S221291</td>
<td>Brisket Bar for One-Piece Rubber Floor</td>
<td>18 lbs.</td>
</tr>
</tbody>
</table>

PICTURED WITH AUTO HEAD GATE.
MUST ORDER HEAD GATE SEPARATELY.

**PICTURED WITH AUTO HEAD GATE. MUST ORDER HEAD GATE SEPARATELY.**

Helpful tool in keeping animals from going down in the chute.
PORTABLE WORKING SYSTEM

The fast & easy way to move working equipment to remote pastures & yards. Once your destination has been reached, simply remove the wheels and you are ready to work.

- 8’ Cornerless Extra Large Crowding Tub
- 8.5’ Adjustable Alley
- Palp Cage
- Squeeze Chute With Steel Floor
- Automatic or Manual Head Gate

Features

- Alley adjusts 20” to 32”.
- Full catwalk on cornerless crowding tub.
- Cat walk on tub is removable for easy transportation while moving unit.
- The self-locking, quick-attach hitch.
- Removable panel transporting brackets.

- Bi-fold gate from tub to alley.
- Push bar moves cattle forward.
- Pivot points are greaseable.
- Large injection doors on squeeze chute.
- Bottom doors on squeeze chute open on either side.
- Wheel jack kits available. Must order separately.

GARRY HAGER

“The portable working system is truly the easiest and most convenient way to work cattle right in the field.”

AUTOMATIC HEAD GATE PICTURED.
MANUAL HEAD GATE: LEFT HANDED OPERATION STANDARD. RIGHT HANDED OPTION MUST BE SPECIFIED AT TIME OF ORDER.
PORTABLE LOADING CHUTE
Lowers to 2’ floor height for transportation stability. 16” wheels, catwalk and 2” ball hookup.

<table>
<thead>
<tr>
<th>LOADING CHUTE</th>
<th>DESCRIPTION</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>S176140</td>
<td>10’ Portable Loading Chute</td>
<td>1,250 lbs.</td>
</tr>
</tbody>
</table>

NOTE: All specifications are subject to change or improvement without notice.

NECK EXTENDER
Provides great access to the injection area, holding head more securely.

<table>
<thead>
<tr>
<th>NECK EXTENDER</th>
<th>DESCRIPTION</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>S186715</td>
<td>Neck Extender</td>
<td>75 lbs.</td>
</tr>
</tbody>
</table>

Can only be utilized with automatic head gates.

Neck extender opens and closes with the movement of the head gate.

System is welded on head gate at time of order.

NOSE BAR
Bar swings across the front to hold the head in a firm position while working. Bars swing out of the way for animal exit.

<table>
<thead>
<tr>
<th>NOSE BAR</th>
<th>DESCRIPTION</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>S186241</td>
<td>Nose Bar</td>
<td>35 lbs.</td>
</tr>
</tbody>
</table>

Can only be utilized with automatic head gates.

Cattle do not have the ability to move their head while ear tags or horns are removed, and while veterinarian work is being performed.

PALP CAGE FILLER
Utilized on the inside of the palp cage doors, these panels easily hook to the top of the door to decrease the total width of the palp cage.

<table>
<thead>
<tr>
<th>PALP CAGE FILLER</th>
<th>DESCRIPTION</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>S197610PG</td>
<td>Palp Cage 6” Filler Panel</td>
<td>20 lbs.</td>
</tr>
</tbody>
</table>

Each filler panel is 6” in depth. Add 2 panels to the palp cage to decrease the total width of the cage by one foot.

Keeps consistance width from alley to palp cage to chute when equipment is squeezed down.

Helps cattle continue to move forward and prevents them from turning around.
Interested in working for Sioux Steel Company?
Scan this QR Code with your smartphone to e-mail us for our current employment opportunities.

WARRANTY INFORMATION: Sioux Steel products come standard with a limited one year warranty on steel products and a limited two year warranty on poly products. All gates with the Lifetime Warranty sticker have a lifetime warranty. Some restrictions may apply. Please contact our customer service team to learn more.

“"I came to this business at the age of 27 years, with a whole lot to prove. Now, some 20 years later, I am proud of what we have created. It is with great pride that I work here, delivering on the promises of my father and grandfather and great grandfather as the 4th generation managing our business.”

SCOTT RYSDON
PRESIDENT/CEO & FOURTH GENERATION OWNER