

# PADDLE SWEEPS

Choose The Size That Best Fits Your Operation



Daay Power Sweep



**SIOUX STEEL COMPANY**

1-800-557-4689 • [www.siuuxsteel.com](http://www.siuuxsteel.com) • [www.daaybinsweep.com](http://www.daaybinsweep.com)





**DAAY PADDLE SWEEP & ACCESSORIES**

# SAVE TIME WITH THE SAFEST SWEEPS IN THE INDUSTRY

## **Engineered To The Highest Specifications In The Industry.**

Sioux Steel proudly manufactures a variety of fully submersible reclaim sweeps using flexible rubber paddles instead of dangerous augers. Our paddle sweeps are available for bins ranging from 15' up to 139' in diameter and our highest capacity sweep, the DPS 12K, offers a TRUE 12,000 bushels per hour max capacity! We're proud to make farm and commercial sites across the world safer & more efficient than they've ever been.





**Innovative Solutions  
Manufactured By A  
Family-Owned  
Company With More  
Than A Century's  
Worth Of Experience.**

**MADE  
IN THE USA**



**DPS G2 Sweep**

## **Buy Parts Online**

No other product can match our quality and durability while offering the most common sense solution for farm equipment.

Moving parts on equipment may need to be replaced during the life of your machinery. Get the most out of your equipment by completing safety checks, annual maintenance checks and replacing necessary parts.

Find commonly ordered parts online at [www.agpartsdirect.com](http://www.agpartsdirect.com)

**BUY SWEEP PARTS**



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A complete Sioux Steel Company experience awaits when you join our social media community.



# PADDLE SWEEPS

CHOOSE THE PADDLE SWEEP THAT MEETS YOUR OPERATIONAL NEEDS.

|                        |     | BUDGET SERIES                | LEGACY SERIES     |             |
|------------------------|-----|------------------------------|-------------------|-------------|
| Feature                |     | Mini-Sweep                   | Daay Power Sweep  | Interceptor |
| Duty Rating            |     | Small Farm                   | Farm              | Farm        |
| Series                 |     | Budget                       | Base              | Base        |
| True Capacity          | MIN | 1,000                        | 1,000             | 1,000       |
|                        | MAX | 2,200                        | 5,000             | 5,500       |
| Bin Diameter           | MIN | 15'                          | 15'               | 15'         |
|                        | MAX | 48'                          | 66'               | 60'         |
| Curved Paddles         |     |                              |                   |             |
| Collector Ring         |     |                              |                   | ✓ Yes       |
| Edge Sweep Compatible  |     |                              |                   |             |
| Edge Buster Compatible |     | ✓ Yes                        | ✓ Yes             | ✓ Yes       |
| Intelligent Drive      |     |                              |                   |             |
| Sweep in Reverse       |     |                              |                   |             |
| Back Up Controls       |     |                              |                   |             |
| Power                  |     | Mechanical Unload / Electric | Mechanical Unload | Electric    |
| Tractor Power          |     | Geared                       | Geared            | Geared      |

## PADDLE SWEEP BIN SITE REQUIREMENTS

For optimal performance, paddle sweeps are currently designed to be used in circular bins/silos with dry flowable grains. Paddle sweeps are NOT intended for use in high moisture grain storage applications or suitable for non-grain commodities such as fertilizer, lime, etc. All paddle sweep parts are made to fit thru a 24 inch diameter access point in the bin/silo.

Please consider the following information when discussing your operational needs:

- Bin Diameter
- Eave Height
- Capacity of the Unload
- Sump Dimensions
- Type of Floor (full or flush)



|                        |     | LEGACY SERIES CONT'D |            | REVERSE              | SMART SERIES         |
|------------------------|-----|----------------------|------------|----------------------|----------------------|
| Feature                |     | DPS G2               | DPS 12k    | DPS Reverse          | DPS 8K Electric      |
| Duty Rating            |     | Farm/Commercial      | Commercial | Farm/Commercial      | Commercial           |
| Series                 |     | Base                 | Base       | Smart/Reverse        | Smart                |
| True Capacity          | MIN | 1,000                | 7,500      | 2,500                | 4,000                |
|                        | MAX | 5,500                | 12,000     | 6,000                | 8,000                |
| Bin Diameter           | MIN | 15'                  | 48'        | 48'                  | 48'                  |
|                        | MAX | 105'                 | 156'       | 105'                 | 105'                 |
| Curved Paddles         |     |                      | ✓ Yes      | ✓ Yes                | ✓ Yes                |
| Collector Ring         |     | ✓ Yes                | ✓ Yes      | ✓ Yes                | ✓ Yes                |
| Edge Sweep Compatible  |     | ✓ Yes                |            |                      | ✓ Yes                |
| Edge Buster Compatible |     | ✓ Yes                | ✓ Yes      | ✓ Yes                | ✓ Yes                |
| Intelligent Drive      |     |                      |            | ✓ Yes                | ✓ Yes                |
| Sweep in Reverse       |     |                      |            | ✓ Yes                |                      |
| Back Up Controls       |     | ✓ Yes                | ✓ Yes      | ✓ Yes                | ✓ Yes                |
| Power                  |     | Electric             | Electric   | Electric             | Electric             |
| Tractor Power          |     | Geared               | Geared     | Independent Electric | Independent Electric |

## SCALE COMPARISON OF PADDLE SWEEPS



# BIN SITE REQUIREMENTS

## MAX EAVE HEIGHT/BURIAL DEPTH CHART

| MAX EAVE HEIGHT/BURIAL DEPTH CHART FOR PADDLE SWEEPS |                |                 |                    |      |      |      |      |      |      |      |      |      |      |      |
|--|----------------|-----------------|--------------------|------|------|------|------|------|------|------|------|------|------|------|
| Sweep Model  | Bin/Silo Type  | Support Systems | Bin/Silo Diameters |      |      |      |      |      |      |      |      |      |      |      |
|  |                |                 | 15'                | 18'  | 21'  | 24'  | 27'  | 30'  | 33'  | 36'  | 42'  | 48'  | 54'  | 60'  |
| Floor to Eave Height                                 |                |                 |                    |      |      |      |      |      |      |      |      |      |      |      |
| Mini-Sweep   | Corrugated Bin | Zero Entry      | 38'                | 38'  | 38'  | 38'  | 38'  | 38'  | 38'  | 38'  | 38'  | 38'  | NA   | NA   |
| Daay Power Sweep                                     | Corrugated Bin | Jacks           | 70'                | 70'  | 70'  | 70'  | 40'  | 40'  | 40'  | 40'  | 40'  | 40'  | 35'  | 35'  |
| Daay Power Sweep                                     | Corrugated Bin | Zero Entry      | 70'                | 70'  | 70'  | 70'  | 70'  | 70'  | 70'  | 70'  | 70'  | 70'  | 70'  | 60'  |
| Interceptor  | Corrugated Bin | Jacks           | 70'                | 70'  | 70'  | 70'  | 40'  | 40'  | 40'  | 40'  | 40'  | 40'  | 35'  | 35'  |
| Interceptor  | Corrugated Bin | Zero Entry      | 70'                | 70'  | 70'  | 70'  | 70'  | 70'  | 70'  | 70'  | 70'  | 70'  | 70'  | 60'  |
|  |                |                 |                    |      |      |      |      |      |      |      |      |      |      |      |
| Daay Bin Paddle                                      | Corrugated Bin | Jacks           | 115'               | 115' | 115' | 115' | 115' | 115' | 115' | 115' | 115' | 115' | 115' | 115' |
| Daay Bin Paddle, DPS G2, DPS 8K & Reverse Sweep      | Corrugated Bin | Zero Entry      | 150'               | 150' | 150' | 150' | 150' | 150' | 150' | 150' | 150' | 150' | 150' | 150' |
| DPS 12K  | Corrugated Bin | Zero Entry      | NA                 | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   | 150' | 150' | 150' |
|  |                |                 |                    |      |      |      |      |      |      |      |      |      |      |      |
| Daay Bin Paddle                                      | Concrete Silo  | Jacks           | 160'               | 160' | 160' | 160' | 160' | 160' | 160' | 160' | 160' | 160' | 160' | 135' |
| Daay Bin Paddle, DPS G2, DPS 8K & Reverse Sweep      | Concrete Silo  | Zero Entry      | 160'               | 160' | 160' | 160' | 160' | 160' | 160' | 160' | 160' | 160' | 160' | 160' |
| DPS 12K  | Concrete Silo  | Zero Entry      | NA                 | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   | 150' | 150' | 150' |

\*If your bin/silo eave height is over the listed height, please contact us at 1-800-557-4689 or [info@siouxsteel.com](mailto:info@siouxsteel.com) to discuss additional options.



## MAX EAVE HEIGHT/BURIAL DEPTH CHART FOR PADDLE SWEEPS

| Sweep Model                                     | Bin/Silo Type  | Support Systems | Bin/Silo Diameters   |      |      |      |      |      |      |      |      |      |      |      |  |
|---|----------------|-----------------|----------------------|------|------|------|------|------|------|------|------|------|------|------|--|
|   |                |                 | 66'                  | 72'  | 75'  | 78'  | 90'  | 105' | 116' | 124' | 132' | 135' | 139' | 156' |  |
|   |                |                 | Floor to Eave Height |      |      |      |      |      |      |      |      |      |      |      |  |
| Mini-Sweep                                      | Corrugated Bin | Zero Entry      | NA                   | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   |  |
| Daay Power Sweep                                | Corrugated Bin | Jacks           | 30'                  | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   |  |
| Daay Power Sweep                                | Corrugated Bin | Zero Entry      | 60'                  | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   |  |
| Interceptor                                     | Corrugated Bin | Jacks           | NA                   | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   |  |
| Interceptor                                     | Corrugated Bin | Zero Entry      | NA                   | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   | NA   |  |
|   |                |                 |                      |      |      |      |      |      |      |      |      |      |      |      |  |
| Daay Bin Paddle                                 | Corrugated Bin | Jacks           | 105'                 | 95'  | 90'  | 90'  | 80'  | 75'  | NA   | NA   | NA   | NA   | NA   | NA   |  |
| Daay Bin Paddle, DPS G2, DPS 8K & Reverse Sweep | Corrugated Bin | Zero Entry      | 150'                 | 150' | 140' | 135' | 115' | 107' | NA   | NA   | NA   | NA   | NA   | NA   |  |
| DPS 12K   | Corrugated Bin | Zero Entry      | 150'                 | 139' | 136' | 125' | 114' | 107' | 99'  | 95'  | 88'  | 88'  | 84'  | 73'  |  |
|   |                |                 |                      |      |      |      |      |      |      |      |      |      |      |      |  |
| Daay Bin Paddle                                 | Concrete Silo  | Jacks           | 115'                 | 105' | 100' | 95'  | 85'  | 75'  | NA   | NA   | NA   | NA   | NA   | NA   |  |
| Daay Bin Paddle, DPS G2, DPS 8K & Reverse Sweep | Concrete Silo  | Zero Entry      | 160'                 | 160' | 160' | 150' | 125' | 107' | NA   | NA   | NA   | NA   | NA   | NA   |  |
| DPS 12K   | Concrete Silo  | Zero Entry      | 150'                 | 139' | 136' | 125' | 114' | 107' | 99'  | 95'  | 88'  | 88'  | 84'  | 73'  |  |

*\*If your bin/silo eave height is over the listed height, please contact us at 1-800-557-4689 or [info@siouxsteel.com](mailto:info@siouxsteel.com) to discuss additional options.*



# SWEEP MODELS

PRODUCT FEATURES, BENEFITS & SPECS

## MINI-SWEEP

Compact Sweep For Farm-Duty Applications.

### APPLICATION



**Farm Bins**

### BIN DIAMETER



**Manufactured for Bins  
15' - 48' in Diameter**

### MAX CAPACITY



**Up to 2,200  
Bushels per Hour**

**Note:** These values can fluctuate greatly depending on the varying conditions present, including but not limited to; moisture content, grain commodity type and flowability, amount of foreign matter present, and compaction rate. These all play a part in the performance of the paddle sweep. Paddle sweep capacity may also vary as the angle of the sloping grain varies. For optimal performance, dry flowable grain is recommended. The paddle sweep is not intended for use in high moisture grain storage applications or suitable for non-grain commodities including fertilizer, lime, etc. Also, grain that may have gone out of condition due to moisture or insect activity and has become hard or caked will result in diminished capacity. Additional floor supports required to prevent damage below jack stands or zero-entry pads for bins with full-floor aeration.



**NEW  
PRODUCT**

- Drastically reduces or eliminates the need to manually sweep or shovel bin floors.
- Designed to be fully submersed in grain.
- Electric motor option available for bins without a center gearbox or existing sweep.
- The most economical solution for unloads up to 2,200 BPH capacity.
- Patented inclined head section available for off-center sumps.
- Aggressive shell design allows the sweep to thrive while digging itself out of a grain avalanche.
- Automatically adjusts to uneven floor height with a patented flexible joint and stabilizer arms.
- DIY: Assembly required.



### RETROFIT COMPATIBLE

The Mini-Sweep is capable of being connected directly to new or existing 8" or 10" round tube or U-trough unloads.

### REQUEST A FREE QUOTE

Scan the QR Code with your smart device, or visit us at:  
[www.daaybinsweep.com](http://www.daaybinsweep.com), to request a free quote.



**ADD-ON OPTION**

### EDGE BUSTER

Offers improved agitation of non-flowing grain & foreign material at the bin wall. *More information on page 15.*





## DAAY POWER SWEEP®

The Original Auger Sweep Replacement.

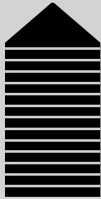


### APPLICATION



**Farm Bins**

### BIN DIAMETER



**Manufactured for Bins  
15' - 66' in Diameter**

### MAX CAPACITY



**Up to 5,000  
Bushels per Hour**

- Connects directly to your existing unload gearbox, so there's no need for a 2nd motor or power cords.
- Designed to be fully submersed in grain.
- Patented inclined head section allows grain to flow evenly to the sump. Even if your sump is off-center, maximum capacity can still be achieved.
- Rubber paddles make contact with the floor to sweep much closer than a traditional auger.
- Aggressive shell design allows the sweep to thrive while digging itself out of a grain avalanche.
- Automatically adjusts to uneven floor height with a patented flexible joint and stabilizer arms
- Components arrive palletized and fit individually through a 24"x24" opening, simplifying installation in limited-access areas.
- Installation kits available for new bins or retrofit to existing power reclaim systems.



### SAFETY FEATURE - CONTACT POINTS

Contact points at your sweep's home position allow for efficient operation, unload, and positioning for refill without ever entering the bin.

**Note:** These values can fluctuate greatly depending on the varying conditions present, including but not limited to; moisture content, grain commodity type and flowability, amount of foreign matter present, and compaction rate. These all play a part in the performance of the paddle sweep. Paddle sweep capacity may also vary as the angle of the sloping grain varies. For optimal performance, dry flowable grain is recommended. The paddle sweep is not intended for use in high moisture grain storage applications or suitable for non-grain commodities including fertilizer, lime, etc. Also, grain that may have gone out of condition due to moisture or insect activity and has become hard or caked will result in diminished capacity. Additional floor supports required to prevent damage below jack stands or zero-entry pads for bins with full-floor aeration.

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### ADD-ON OPTION

#### EDGE BUSTER

Offers improved agitation of non-flowing grain & foreign material at the bin wall. *More information on page 15.*

# SWEEP MODELS

PRODUCT FEATURES, BENEFITS & SPECS



All-Electric Alternative To Carry-In Sweeps.

## APPLICATION



**Farm Bins**

## BIN DIAMETER



**Manufactured for Bins  
15' - 60' in Diameter**

## MAX CAPACITY



**Up to 5,500  
Bushels per Hour**

**Note:** These values can fluctuate greatly depending on the varying conditions present, including but not limited to; moisture content, grain commodity type and flowability, amount of foreign matter present, and compaction rate. These all play a part in the performance of the paddle sweep. Paddle sweep capacity may also vary as the angle of the sloping grain varies. For optimal performance, dry flowable grain is recommended. The paddle sweep is not intended for use in high moisture grain storage applications or suitable for non-grain commodities including fertilizer, lime, etc. Also, grain that may have gone out of condition due to moisture or insect activity and has become hard or caked will result in diminished capacity. Additional floor supports required to prevent damage below jack stands or zero-entry pads for bins with full-floor aeration.



- Electric motor powers both the sweep and tractor drive mechanism using single or three-phase power.
- Heavy duty paddle chain & explosion proof motor.
- Rubber paddles make contact with the floor to sweep much closer than a traditional auger.
- Designed to be fully submersed in grain.
- Aggressive shell design allows the sweep to thrive while digging itself out of a grain avalanche.
- Components arrive palletized and fit individually through a 24"x24" opening, simplifying installation in limited-access areas.
- Moves grain gently and evenly to a center sump.



## OPTIONAL UPGRADE - VFD SYSTEM

- Control in increments of 100 bu/hr to precisely match your desired unload rate.
- Energy savings when operating below max capacity.

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[www.daaybinsweep.com](http://www.daaybinsweep.com), to request a free quote.



**ADD-ON OPTION**

## EDGE BUSTER

Offers improved agitation of non-flowing grain & foreign material at the bin wall. *More information on page 15.*



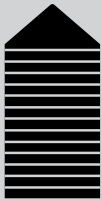
## 2nd Generation Bin Paddle Sweep.

### APPLICATION



### Farm or Commercial Bins

### BIN DIAMETER



### Manufactured for Bins 15' - 105' in Diameter

### MAX CAPACITY



### Up to 5,500 Bushels per Hour

**Note:** These values can fluctuate greatly depending on the varying conditions present, including but not limited to; moisture content, grain commodity type and flowability, amount of foreign matter present, and compaction rate. These all play a part in the performance of the paddle sweep. Paddle sweep capacity may also vary as the angle of the sloping grain varies. For optimal performance, dry flowable grain is recommended. The paddle sweep is not intended for use in high moisture grain storage applications or suitable for non-grain commodities including fertilizer, lime, etc. Also, grain that may have gone out of condition due to moisture or insect activity and has become hard or caked will result in diminished capacity. Additional floor supports required to prevent damage below jack stands or zero-entry pads for bins with full-floor aeration.



- Highly configurable, efficient paddle sweep for any size bin.
- Contact points at your sweep's home position allow for efficient operation, unload, and positioning for refill without ever entering the bin.
- Tires are designed to slip to keep the sweep from climbing the grain pile, allowing the sweep to clean very close to the floor.
- Improved bolt-together design and heavy duty 10-gauge steel construction.
- Heavy duty paddle chain & explosion proof motor.
- Standard weight kits increase traction against stubborn grain.
- Automatically adjusts to uneven floor height with a patented flexible joint and stabilizer arms.
- Dual drives on sweeps over 60' in length
- Triple drives on sweeps over 78' in length.



### OPTIONAL UPGRADE - DELUXE CONTROLS

The Deluxe Control Box offers complete control of the sweep through remote and/or local operation.

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### ADD-ON OPTIONS

### EDGE SWEEP & EDGE BUSTER

Offers improved agitation of non-flowing grain & foreign material at the bin wall. *More information on page 15.*



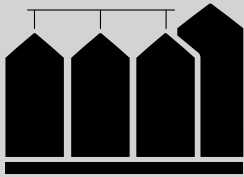
# SWEEP MODELS

PRODUCT FEATURES, BENEFITS & SPECS

## DPS 12K

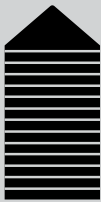
High Capacity Sweep For  
Commercial Applications.

### APPLICATION



**Commercial Bins**

### BIN DIAMETER



**Manufactured for Bins  
48' - 139' in Diameter**

### MAX CAPACITY



**Up to 12,000  
Bushels per Hour**

**Note:** These values can fluctuate greatly depending on the varying conditions present, including but not limited to; moisture content, grain commodity type and flowability, amount of foreign matter present, and compaction rate. These all play a part in the performance of the paddle sweep. Paddle sweep capacity may also vary as the angle of the sloping grain varies. For optimal performance, dry flowable grain is recommended. The paddle sweep is not intended for use in high moisture grain storage applications or suitable for non-grain commodities including fertilizer, lime, etc. Also, grain that may have gone out of condition due to moisture or insect activity and has become hard or caked will result in diminished capacity. Additional floor supports required to prevent damage below jack stands or zero-entry pads for bins with full-floor aeration.



- Driven by a powerful three-phase, explosion proof electric motor.
- Designed to be fully submersed in grain.
- Flexible rubber paddles move grain gently and evenly to the sump.
- Contact points at your sweep's "home" position allow for efficient operation, unload, and positioning for refill without ever entering the bin.
- Multiple drive tractors ensure complete contact with your grain and even loading of the sweep
- Standard power collector ring (or slip ring) provides constant power without requiring entry to move electrical cables.
- Patented curved paddles reduce cavitation in the paddle wake, increasing capacity and efficiency..
- Deluxe controls offer remote operation and power LOTO (Lockout/Tagout) points.



### OPTIONAL UPGRADE - VFD SYSTEM

- Deluxe Starter to precisely match your desired unload rate.
- Energy savings when operating below max capacity.

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to request a free quote.



### EDGE BUSTER

Offers improved agitation of non-flowing grain & foreign material at the bin wall. *More information on page 15.*

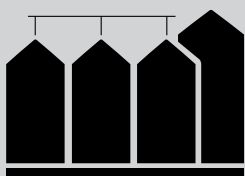


## DPS 8K

High-Capacity Sweep With Smart Controls.



### APPLICATION



### Commercial Bins

### BIN DIAMETER



### Manufactured for Bins 48' - 105' in Diameter

### MAX CAPACITY



### Up to 8,000 Bushels per Hour

- Integrated VFD allows for precision tuning of throughput from 4,000 - 8,000 bu/hr
- Flanged, modular housing provides for easy installation & servicing.
- Aggressive shell design allows the sweep to thrive while digging itself out of a grain avalanche.
- Heavy duty paddle chain, explosion proof motor, gearbox, & triple lip seal bearings
- Zero entry pads at your sweep's home position allow for efficient operation, unload, and positioning for refill without ever entering the bin.
- Designed to be fully submersed in grain
- Patented curved paddles reduce cavitation in the paddle wake, increasing capacity & efficiency.



### INNOVATIVE FEATURE - INTELLIGENT DRIVE

Load-sensing drive motors adjust automatically to grain conditions during the unload process, reducing the need to monitor your sweep.

**Note:** These values can fluctuate greatly depending on the varying conditions present, including but not limited to; moisture content, grain commodity type and flowability, amount of foreign matter present, and compaction rate. These all play a part in the performance of the paddle sweep. Paddle sweep capacity may also vary as the angle of the sloping grain varies. For optimal performance, dry flowable grain is recommended. The paddle sweep is not intended for use in high moisture grain storage applications or suitable for non-grain commodities including fertilizer, lime, etc. Also, grain that may have gone out of condition due to moisture or insect activity and has become hard or caked will result in diminished capacity. Additional floor supports required to prevent damage below jack stands or zero-entry pads for bins with full-floor aeration.

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### ADD-ON OPTIONS

### EDGE SWEEP & EDGE BUSTER

Offers improved agitation of non-flowing grain & foreign material at the bin wall. *More information on page 15.*

# SWEEP MODELS

PRODUCT FEATURES, BENEFITS & SPECS



## ReverseSweep

Sweep Grain In Either Direction Of Travel.

### APPLICATION



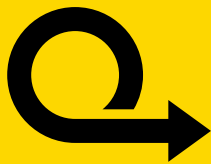
**Farm or Commercial Bins**

### BIN DIAMETER

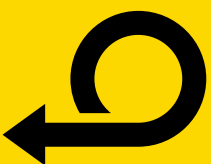


**Manufactured for Bins  
48' - 105' in Diameter**

### MAX CAPACITY



**Up to 6,000  
Bu/Hr In  
Forward  
Direction**



**Up to 2,500  
Bu/Hr In  
Reverse  
Direction**

**Note:** These values can fluctuate greatly depending on the varying conditions present, including but not limited to; moisture content, grain commodity type and flowability, amount of foreign matter present, and compaction rate. These all play a part in the performance of the paddle sweep. Paddle sweep capacity may also vary as the angle of the sloping grain varies. For optimal performance, dry flowable grain is recommended. The paddle sweep is not intended for use in high moisture grain storage applications or suitable for non-grain commodities including fertilizer, lime, etc. Also, grain that may have gone out of condition due to moisture or insect activity and has become hard or caked will result in diminished capacity. Additional floor supports required to prevent damage below jack stands or zero-entry pads for bins with full-floor aeration.



- Perfect for bin/silo installations where full 360 sweep operation isn't possible.
- Heavy duty paddle chain, explosion proof motor, gearbox & triple lip seal bearings.
- Zero-entry pads at your sweep's home position allow for efficient operation, unload, and positioning for refill without ever entering the bin.
- Independent, direct-drive tractors automatically adjusts to the contour of the floor.
- Designed to be fully submersed in grain.
- Aggressive shell design allows the sweep to thrive while digging itself out of a grain avalanche.
- Modular housing for easy install and service of sweep.
- Patented curved paddles reduce cavitation in the paddle wake, increasing capacity & efficiency.



**OPERATE IN EITHER FORWARD OR  
REVERSE DIRECTION!**

The **ONLY** System Capable Of Sweeping Grain In  
Either Direction Of Travel (*Patent Pending Feature*).

### REQUEST A FREE QUOTE

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### ADD-ON OPTION

#### EDGE BUSTER

Offers improved agitation of non-flowing grain & foreign material at the bin wall. *More information on page 15.*





# EDGE BUSTER

Prevent Buildup Of Old Grain And Debris On The Edge Of The Bin.

- Offers improved agitation of non-flowing grain & foreign material at the bin wall.
- Buster bar is made from a durable, non-sparking and anti-static plastic.
- Shear bolt protected assembly.
- Can be installed on all new or existing Sioux Steel sweep models.
- Reduces the labor needed to unload the bin.
- Further reduces need to access the bin.
- Patent pending.



EDGE BUSTER



EDGE BUSTER

# EDGE SWEEP

Sweeps Grain From Edge Of Bin, Allowing It To Be Reclaimed.

- Removes grain from the very edge of the bin, allowing for it to be moved and reclaimed by the paddle sweep.
- Works around obstructions in the bin up to 12 inches (i.e. internally stiffened bins, doors, ladders).
- Can be installed on new or existing DPS G2 or Daay Bin Paddle Sweep models.
- Flexible polypropylene bristle head.
- Standard patent pending slip clutch to allow for zero entry operation/automatic startup.
- Inline slip clutch prevents damage if the brush becomes stuck.
- Designed to be left in bin during burial.



EDGE SWEEP



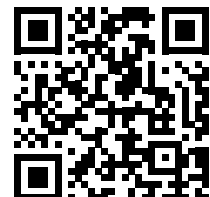
EDGE SWEEP

**DESIGNED EXCLUSIVELY FOR THE:**



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19  
SINCE  
18

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