

PADDLE SWEEPS

Choose The Size That Best Fits Your Operation



Daay Power Sweep



SIOUX STEEL COMPANY

1-800-557-4689 • www.siouxsteel.com • www.daaybinsweep.com





DAAY PADDLE SWEEP & ACCESSORIES

SAVE TIME WITH THE SAFEST SWEEPS IN THE INDUSTRY

Engineered To The Highest Specifications In The Industry.

Sioux Steel proudly manufactures a variety of fully submersible reclaim sweeps using flexible rubber paddles instead of dangerous augers. Our paddle sweeps are available for bins ranging from 15' up to 139' in diameter and our highest capacity sweep, the DPS 12K, offers a TRUE 12,000 bushels per hour max capacity! We're proud to make farm and commercial sites across the world safer & more efficient than they've ever been.



**Innovative Solutions
Manufactured By A
Family-Owned
Company With More
Than A Century's
Worth Of Experience.**

**MADE
IN THE USA**



DPS G2 Sweep

Buy Parts Online

No other product can match our quality and durability while offering the most common sense solution for farm equipment.

Moving parts on equipment may need to be replaced during the life of your machinery. Get the most out of your equipment by completing safety checks, annual maintenance checks and replacing necessary parts.

Find commonly ordered parts online at www.agpartsdirect.com

BUY SWEEP PARTS



- STARTER BOXES 8**
- MINI-SWEEP 10**
- DAAY POWER SWEEP 11**
- INTERCEPTOR SWEEP 12**
- DPS G2 SWEEP 13**
- REVERSE SWEEP 14**
- DPS 8K SWEEP 15**
- DPS 12K SWEEP 16**
- EDGE BUSTER 18**
- EDGE SWEEP 19**

Stay Connected With Us

Curious about our latest news and events?

A complete Sioux Steel Company experience awaits when you join our social media community.



PADDLE SWEEPS

CHOOSE THE PADDLE SWEEP THAT MEETS YOUR OPERATIONAL NEEDS.

		BUDGET SERIES	LEGACY SERIES	
Feature		Mini-Sweep	Daay Power Sweep	Interceptor
Duty Rating		Small Farm	Farm	Farm
Series		Budget	Base	Base
True Capacity	MIN	1,000	1,000	1,000
	MAX	2,200	5,000	5,500
Bin Diameter	MIN	15'	15'	15'
	MAX	48'	66'	60'
Curved Paddles				
Collector Ring				✓ Yes
Edge Sweep Compatible				
Edge Buster Compatible			✓ Yes	✓ Yes
Intelligent Drive				
Sweep in Reverse				
Back Up Controls				
Power		Mechanical Unload, Electric Motor, or Hydraulic Motor	Mechanical Unload	Electric Motor
Tractor Power		Geared	Geared	Geared

PADDLE SWEEP BIN SITE REQUIREMENTS

For optimal performance, paddle sweeps are currently designed to be used in circular bins/silos with dry flowable grains. Paddle sweeps are NOT intended for use in high moisture grain storage applications or suitable for non-grain commodities such as fertilizer, lime, etc. All paddle sweep parts are made to fit thru a 24 inch diameter access point in the bin/silo.

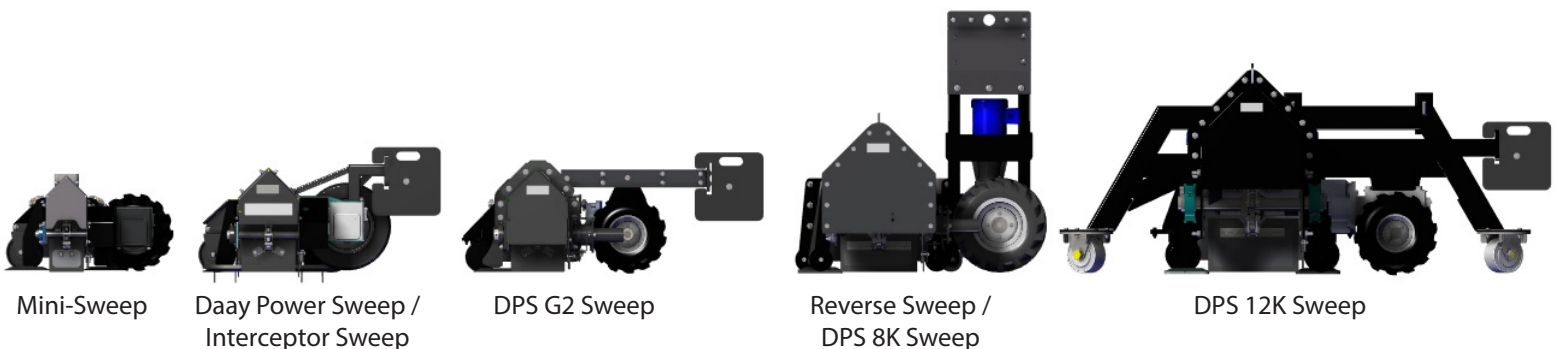
Please consider the following information when discussing your operational needs:

- Bin Diameter
- Eave Height
- Capacity of the Unload
- Sump Dimensions
- Type of Floor (full or flush)



		LEGACY SERIES CONT'D		REVERSE	SMART SERIES
Feature		DPS G2	DPS 12K	DPS Reverse	DPS 8K Electric
Duty Rating		Farm/Commercial	Commercial	Farm/Commercial	Commercial
Series		Base	Base	Smart/Reverse	Smart
True Capacity	MIN	1,000	7,500	2,500	4,000
	MAX	5,500	12,000	6,000	8,000
Bin Diameter	MIN	15'	48'	48'	48'
	MAX	105'	156'	105'	105'
Curved Paddles			✓Yes	✓Yes	✓Yes
Collector Ring		✓Yes	✓Yes	✓Yes	✓Yes
Edge Sweep Compatible		✓Yes			✓Yes
Edge Buster Compatible		✓Yes	✓Yes	✓Yes	✓Yes
Intelligent Drive				✓Yes	✓Yes
Sweep in Reverse				✓Yes	
Back Up Controls		✓Yes	✓Yes	✓Yes	✓Yes
Power		Electric Motor	Electric Motor	Electric Motor	Electric Motor
Tractor Power		Geared	Geared	Independent Electric	Independent Electric

SCALE COMPARISON OF PADDLE SWEEPS



BIN SITE REQUIREMENTS

MAX EAVE HEIGHT/BURIAL DEPTH CHART

MAX EAVE HEIGHT/BURIAL DEPTH CHART FOR PADDLE SWEEPS															
Sweep Model	Bin/Silo Type	Support Systems	Bin/Silo Diameters												
			15'	18'	21'	24'	27'	30'	33'	36'	42'	48'	54'	60'	
Floor to Eave Height															
Mini-Sweep	Corrugated Bin	Zero Entry	38'	38'	38'	38'	38'	38'	38'	38'	38'	38'	38'	NA	NA
Daay Power Sweep	Corrugated Bin	Jacks	70'	70'	70'	70'	40'	40'	40'	40'	40'	40'	40'	35'	35'
Daay Power Sweep	Corrugated Bin	Zero Entry	70'	70'	70'	70'	70'	70'	70'	70'	70'	70'	70'	70'	60'
Interceptor	Corrugated Bin	Jacks	70'	70'	70'	70'	40'	40'	40'	40'	40'	40'	40'	35'	35'
Interceptor	Corrugated Bin	Zero Entry	70'	70'	70'	70'	70'	70'	70'	70'	70'	70'	70'	70'	60'
Daay Bin Paddle	Corrugated Bin	Jacks	115'	115'	115'	115'	115'	115'	115'	115'	115'	115'	115'	115'	115'
Daay Bin Paddle, DPS G2, DPS 8K & Reverse Sweep	Corrugated Bin	Zero Entry	150'	150'	150'	150'	150'	150'	150'	150'	150'	150'	150'	150'	150'
DPS 12K	Corrugated Bin	Zero Entry	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	150'	150'	150'
Daay Bin Paddle	Concrete Silo	Jacks	160'	160'	160'	160'	160'	160'	160'	160'	160'	160'	160'	160'	135'
Daay Bin Paddle, DPS G2, DPS 8K & Reverse Sweep	Concrete Silo	Zero Entry	160'	160'	160'	160'	160'	160'	160'	160'	160'	160'	160'	160'	160'
DPS 12K	Concrete Silo	Zero Entry	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	150'	150'	150'

**If your bin/silo eave height is over the listed height, please contact us at 1-800-557-4689 or info@siouxsteel.com to discuss additional options.*



MAX EAVE HEIGHT/BURIAL DEPTH CHART FOR PADDLE SWEEPS

Sweep Model	Bin/Silo Type	Support Systems	Bin/Silo Diameters												
			66'	72'	75'	78'	90'	105'	116'	124'	132'	135'	139'	156'	
			Floor to Eave Height												
Mini-Sweep	Corrugated Bin	Zero Entry	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	
Daay Power Sweep	Corrugated Bin	Jacks	30'	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	
Daay Power Sweep	Corrugated Bin	Zero Entry	60'	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	
Interceptor	Corrugated Bin	Jacks	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	
Interceptor	Corrugated Bin	Zero Entry	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	
Daay Bin Paddle	Corrugated Bin	Jacks	105'	95'	90'	90'	80'	75'	NA	NA	NA	NA	NA	NA	
Daay Bin Paddle, DPS G2, DPS 8K & Reverse Sweep	Corrugated Bin	Zero Entry	150'	150'	140'	135'	115'	107'	NA	NA	NA	NA	NA	NA	
DPS 12K	Corrugated Bin	Zero Entry	150'	139'	136'	125'	114'	107'	99'	95'	88'	88'	84'	73'	
Daay Bin Paddle	Concrete Silo	Jacks	115'	105'	100'	95'	85'	75'	NA	NA	NA	NA	NA	NA	
Daay Bin Paddle, DPS G2, DPS 8K & Reverse Sweep	Concrete Silo	Zero Entry	160'	160'	160'	150'	125'	107'	NA	NA	NA	NA	NA	NA	
DPS 12K	Concrete Silo	Zero Entry	150'	139'	136'	125'	114'	107'	99'	95'	88'	88'	84'	73'	

**If your bin/silo eave height is over the listed height, please contact us at 1-800-557-4689 or info@siouxsteel.com to discuss additional options.*

SWEEP INTRODUCTION

STARTER BOX FEATURES & SWEEP TESTIMONIALS

STANDARD STARTER BOX

Designed for reliable and straightforward paddle sweep operations.



- Integrated circuit breaker
- UL , cUL Listed
- NEMA Type 4X outdoor-rated enclosure.

DELUXE STARTER BOX

Upgraded with advanced controls, extra safety features, and enhanced durability.



- Remote operation (control room) capability with override switch.
- Integrated Emergency Stop
- Power disconnect with LOTO point.
- Status indicator lights
- Integrated circuit breaker
- UL , cUL Listed
- NEMA Type 4X outdoor-rated enclosure.

VFD STARTER BOX

Equipped with a Variable Frequency Drive (VFD) for adjustable motor speed and energy efficiency.



- Customizable low, medium, and high operating speeds to adjust BPH output.
- Operate sweep between 50% and 100% of geared capacity.
- 14GA. Galvanized & climate-controlled
- Integrated circuit breaker
- UL , cUL Listed
- NEMA Type 3R outdoor-rated enclosure.



SWEEP OF APPROVAL TESTIMONIALS

Discover how our paddle sweeps are transforming operations and increasing safety for our customers.

"...ECONOMICAL WAY TO MEET OSHA GUIDELINES"



"It took a lot of convincing for me to take that first step and buy a Daay Bin Paddle Sweep and I'm glad I did. We were looking for an economical way to meet OSHA guidelines, especially in our small bins, and there just wasn't anything out there.

Three years ago this was an unsolvable problem. Now, it is solved. We are even considering the Daay Bin Paddle Sweeps for our flat storage buildings."

Gordy Lange | Ag Valley Cooperatives | Edison, NE

"...OUR EMPLOYEES LOVE THEM"

"After we tried our first one, I was a believer. We've purchased about a dozen since then and spread them throughout our locations.

Our employees love them and they've made their jobs much easier.

They are very safe to work around which is our #1 priority, work well with any commodity, and save our co-op members money on capital improvements."

Dan McBride | United Farmers Coop | York, NE

"...EASIER, FASTER, AND SAFER"

"We were very impressed with how the sweeps performed in our hybrid rice. They required virtually no help to keep feeding, making emptying our bins much easier, faster, and safer than with our old auger-type sweeps."

Darrell VandeVen | VandeVen Farms | St. Joseph, LA



Watch Videos of Sweep Products in Action!

Scan the QR Code to the right with your smartphone or visit the Sioux Steel Company YouTube channel to watch videos demonstrating the features of sweep products.



SWEEP MODELS

PRODUCT FEATURES, BENEFITS & SPECS

MINI-SWEEP

Compact Sweep For Farm-Duty Applications.



APPLICATION



Farm Bins

BIN DIAMETER



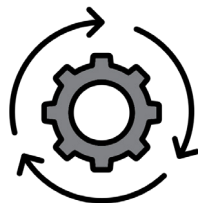
**Manufactured for Bins
15' - 48' in Diameter**

MAX CAPACITY



**Up to 2,200
Bushels per Hour**

- Drastically reduces or eliminates the need to manually sweep or shovel bin floors.
- Designed to be fully submersed in grain.
- Electric motor option available for bins without a center gearbox or existing sweep.
- The most economical solution for unloads up to 2,200 BPH capacity.
- Patented inclined head section available for off-center sumps.
- Aggressive shell design allows the sweep to thrive while digging itself out of a grain avalanche.
- Automatically adjusts to uneven floor height with a patented flexible joint and stabilizer arms.
- DIY: Assembly required.



RETROFIT COMPATIBLE

The Mini-Sweep is capable of being connected directly to new or existing 8" or 10" round tube or U-trough unloads.

Note: These values can fluctuate greatly depending on the varying conditions present, including but not limited to; moisture content, grain commodity type and flowability, amount of foreign matter present, and compaction rate. These all play a part in the performance of the paddle sweep. Paddle sweep capacity may also vary as the angle of the sloping grain varies. For optimal performance, dry flowable grain is recommended. The paddle sweep is not intended for use in high moisture grain storage applications or suitable for non-grain commodities including fertilizer, lime, etc. Also, grain that may have gone out of condition due to moisture or insect activity and has become hard or caked will result in diminished capacity. Additional floor supports required to prevent damage below jack stands or zero-entry pads for bins with full-floor aeration.

REQUEST A FREE QUOTE

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**WATCH VIDEOS
OF SWEEP
PRODUCTS IN
ACTION!**

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DAAY POWER SWEEP®

The Original Auger Sweep Replacement.



APPLICATION



Farm Bins

BIN DIAMETER



**Manufactured for Bins
15' - 66' in Diameter**

MAX CAPACITY



**Up to 5,000
Bushels per Hour**

- Connects directly to your existing unload gearbox, so there's no need for a 2nd motor or power cords.
- Designed to be fully submersed in grain.
- Patented inclined head section allows grain to flow evenly to the sump. Even if your sump is off-center, maximum capacity can still be achieved.
- Rubber paddles make contact with the floor to sweep much closer than a traditional auger.
- Aggressive shell design allows the sweep to thrive while digging itself out of a grain avalanche.
- Automatically adjusts to uneven floor height with a patented flexible joint and stabilizer arms
- Components arrive palletized and fit individually through a 24"x24" opening, simplifying installation in limited-access areas.
- Installation kits available for new bins or retrofit to existing power reclaim systems.



SAFETY FEATURE - CONTACT POINTS

Contact points at your sweep's home position allow for efficient operation, unload, and positioning for refill without ever entering the bin.

Note: These values can fluctuate greatly depending on the varying conditions present, including but not limited to; moisture content, grain commodity type and flowability, amount of foreign matter present, and compaction rate. These all play a part in the performance of the paddle sweep. Paddle sweep capacity may also vary as the angle of the sloping grain varies. For optimal performance, dry flowable grain is recommended. The paddle sweep is not intended for use in high moisture grain storage applications or suitable for non-grain commodities including fertilizer, lime, etc. Also, grain that may have gone out of condition due to moisture or insect activity and has become hard or caked will result in diminished capacity. Additional floor supports required to prevent damage below jack stands or zero-entry pads for bins with full-floor aeration.

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ADD-ON OPTION

EDGE BUSTER

Offers improved agitation of non-flowing grain & foreign material at the bin wall. *More information on page 15.*

SWEEP MODELS

PRODUCT FEATURES, BENEFITS & SPECS



All-Electric Alternative To Carry-In Sweeps.



APPLICATION



Farm Bins

BIN DIAMETER



**Manufactured for Bins
15' - 60' in Diameter**

MAX CAPACITY



**Up to 5,500
Bushels per Hour**

- Electric motor powers both the sweep and tractor drive mechanism using single or three-phase power.
- Heavy duty paddle chain & explosion proof motor.
- Rubber paddles make contact with the floor to sweep much closer than a traditional auger.
- Designed to be fully submersed in grain.
- Aggressive shell design allows the sweep to thrive while digging itself out of a grain avalanche.
- Components arrive palletized and fit individually through a 24"x24" opening, simplifying installation in limited-access areas.
- Moves grain gently and evenly to a center sump.



OPTIONAL UPGRADE - VFD SYSTEM

- Control in increments of 100 bu/hr to precisely match your desired unload rate.
- Energy savings when operating below max capacity.

Note: These values can fluctuate greatly depending on the varying conditions present, including but not limited to; moisture content, grain commodity type and flowability, amount of foreign matter present, and compaction rate. These all play a part in the performance of the paddle sweep. Paddle sweep capacity may also vary as the angle of the sloping grain varies. For optimal performance, dry flowable grain is recommended. The paddle sweep is not intended for use in high moisture grain storage applications or suitable for non-grain commodities including fertilizer, lime, etc. Also, grain that may have gone out of condition due to moisture or insect activity and has become hard or caked will result in diminished capacity. Additional floor supports required to prevent damage below jack stands or zero-entry pads for bins with full-floor aeration.

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EDGE BUSTER

Offers improved agitation of non-flowing grain & foreign material at the bin wall. *More information on page 15.*



2nd Generation Bin Paddle Sweep.

APPLICATION



Farm or Commercial Bins

BIN DIAMETER



**Manufactured for Bins
15' - 105' in Diameter**

MAX CAPACITY

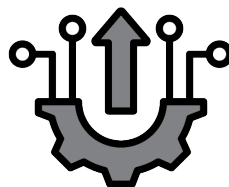


**Up to 5,500
Bushels per Hour**

Note: These values can fluctuate greatly depending on the varying conditions present, including but not limited to; moisture content, grain commodity type and flowability, amount of foreign matter present, and compaction rate. These all play a part in the performance of the paddle sweep. Paddle sweep capacity may also vary as the angle of the sloping grain varies. For optimal performance, dry flowable grain is recommended. The paddle sweep is not intended for use in high moisture grain storage applications or suitable for non-grain commodities including fertilizer, lime, etc. Also, grain that may have gone out of condition due to moisture or insect activity and has become hard or caked will result in diminished capacity. Additional floor supports required to prevent damage below jack stands or zero-entry pads for bins with full-floor aeration.



- Highly configurable, efficient paddle sweep for any size bin.
- Contact points at your sweep's home position allow for efficient operation, unload, and positioning for refill without ever entering the bin.
- Tires are designed to slip to keep the sweep from climbing the grain pile, allowing the sweep to clean very close to the floor.
- Improved bolt-together design and heavy duty 10-gauge steel construction.
- Heavy duty paddle chain & explosion proof motor.
- Standard weight kits increase traction against stubborn grain.
- Automatically adjusts to uneven floor height with a patented flexible joint and stabilizer arms.
- Dual drives on sweeps over 60' in length
- Triple drives on sweeps over 78' in length.



OPTIONAL UPGRADE - DELUXE CONTROLS

The Deluxe Control Box offers complete control of the sweep through remote and/or local operation.

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ADD-ON OPTIONS

EDGE SWEEP & EDGE BUSTER

Offers improved agitation of non-flowing grain & foreign material at the bin wall. *More information on page 15.*

SWEEP MODELS

PRODUCT FEATURES, BENEFITS & SPECS



ReverseSweep

Sweep Grain In Either Direction Of Travel.

APPLICATION



Farm or Commercial Bins

BIN DIAMETER



**Manufactured for Bins
48' - 105' in Diameter**

MAX CAPACITY



**Up to 6,000
Bu/Hr In
Forward
Direction**



**Up to 2,500
Bu/Hr In
Reverse
Direction**

Note: These values can fluctuate greatly depending on the varying conditions present, including but not limited to; moisture content, grain commodity type and flowability, amount of foreign matter present, and compaction rate. These all play a part in the performance of the paddle sweep. Paddle sweep capacity may also vary as the angle of the sloping grain varies. For optimal performance, dry flowable grain is recommended. The paddle sweep is not intended for use in high moisture grain storage applications or suitable for non-grain commodities including fertilizer, lime, etc. Also, grain that may have gone out of condition due to moisture or insect activity and has become hard or caked will result in diminished capacity. Additional floor supports required to prevent damage below jack stands or zero-entry pads for bins with full-floor aeration.



- Perfect for bin/silo installations where full 360 sweep operation isn't possible.
- Heavy duty paddle chain, explosion proof motor, gearbox & triple lip seal bearings.
- Zero-entry pads at your sweep's home position allow for efficient operation, unload, and positioning for refill without ever entering the bin.
- Independent, direct-drive tractors automatically adjusts to the contour of the floor.
- Designed to be fully submersed in grain.
- Aggressive shell design allows the sweep to thrive while digging itself out of a grain avalanche.
- Modular housing for easy install and service of sweep.
- Patented curved paddles reduce cavitation in the paddle wake, increasing capacity & efficiency.



**OPERATE IN EITHER FORWARD OR
REVERSE DIRECTION!**

The **ONLY** System Capable Of Sweeping Grain In
Either Direction Of Travel (*Patent Pending Feature*).

**REQUEST A
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ADD-ON OPTION

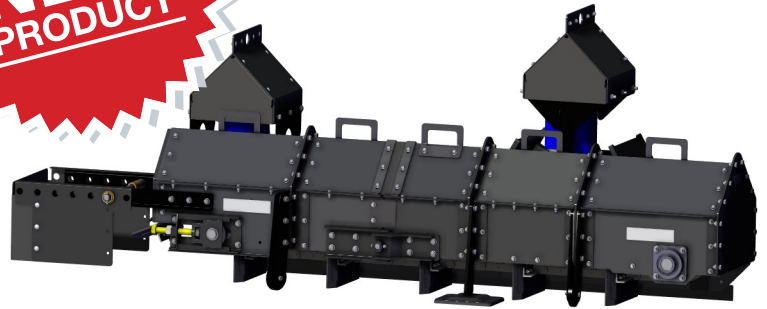
EDGE BUSTER

Offers improved agitation of non-flowing grain & foreign material at the bin wall. *More information on page 15.*



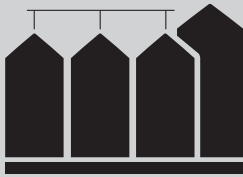
DPS 8K

High-Capacity Sweep With Smart Controls.



- Integrated VFD allows for precision tuning of throughput from 4,000 - 8,000 bu/hr
- Flanged, modular housing provides for easy installation & servicing.
- Aggressive shell design allows the sweep to thrive while digging itself out of a grain avalanche.
- Heavy duty paddle chain, explosion proof motor, gearbox, & triple lip seal bearings
- Zero entry pads at your sweep's home position allow for efficient operation, unload, and positioning for refill without ever entering the bin.
- Designed to be fully submersed in grain
- Patented curved paddles reduce cavitation in the paddle wake, increasing capacity & efficiency.

APPLICATION



Commercial Bins

BIN DIAMETER



**Manufactured for Bins
48' - 105' in Diameter**

MAX CAPACITY



**Up to 8,000
Bushels per Hour**



INNOVATIVE FEATURE - INTELLIGENT DRIVE

Load-sensing drive motors adjust automatically to grain conditions during the unload process, reducing the need to monitor your sweep.

Note: These values can fluctuate greatly depending on the varying conditions present, including but not limited to; moisture content, grain commodity type and flowability, amount of foreign matter present, and compaction rate. These all play a part in the performance of the paddle sweep. Paddle sweep capacity may also vary as the angle of the sloping grain varies. For optimal performance, dry flowable grain is recommended. The paddle sweep is not intended for use in high moisture grain storage applications or suitable for non-grain commodities including fertilizer, lime, etc. Also, grain that may have gone out of condition due to moisture or insect activity and has become hard or caked will result in diminished capacity. Additional floor supports required to prevent damage below jack stands or zero-entry pads for bins with full-floor aeration.

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ADD-ON OPTION

EDGE BUSTER

Offers improved agitation of non-flowing grain & foreign material at the bin wall. *More information on page 15.*

SWEEP MODELS

PRODUCT FEATURES, BENEFITS & SPECS

DPS 12K

High Capacity Sweep For Commercial Applications.

APPLICATION



Commercial Bins

BIN DIAMETER



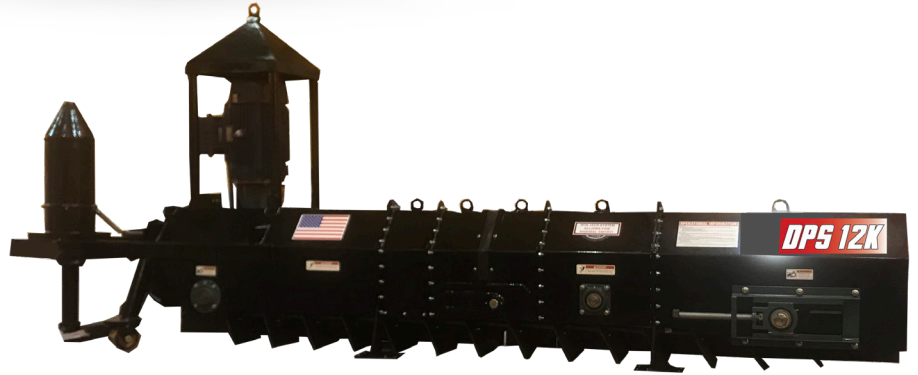
**Manufactured for Bins
48' - 139' in Diameter**

MAX CAPACITY



**Up to 12,000
Bushels per Hour**

Note: These values can fluctuate greatly depending on the varying conditions present, including but not limited to; moisture content, grain commodity type and flowability, amount of foreign matter present, and compaction rate. These all play a part in the performance of the paddle sweep. Paddle sweep capacity may also vary as the angle of the sloping grain varies. For optimal performance, dry flowable grain is recommended. The paddle sweep is not intended for use in high moisture grain storage applications or suitable for non-grain commodities including fertilizer, lime, etc. Also, grain that may have gone out of condition due to moisture or insect activity and has become hard or caked will result in diminished capacity. Additional floor supports required to prevent damage below jack stands or zero-entry pads for bins with full-floor aeration.



- Driven by a powerful three-phase, explosion proof electric motor.
- Designed to be fully submersed in grain.
- Flexible rubber paddles move grain gently and evenly to the sump.
- Contact points at your sweep's "home" position allow for efficient operation, unload, and positioning for refill without ever entering the bin.
- Multiple drive tractors ensure complete contact with your grain and even loading of the sweep
- Standard power collector ring (or slip ring) provides constant power without requiring entry to move electrical cables.
- Patented curved paddles reduce cavitation in the paddle wake, increasing capacity and efficiency..
- Deluxe controls offer remote operation and power LOTO (Lockout/Tagout) points.



OPTIONAL UPGRADE - VFD SYSTEM

- Deluxe Starter to precisely match your desired unload rate.
- Energy savings when operating below max capacity.

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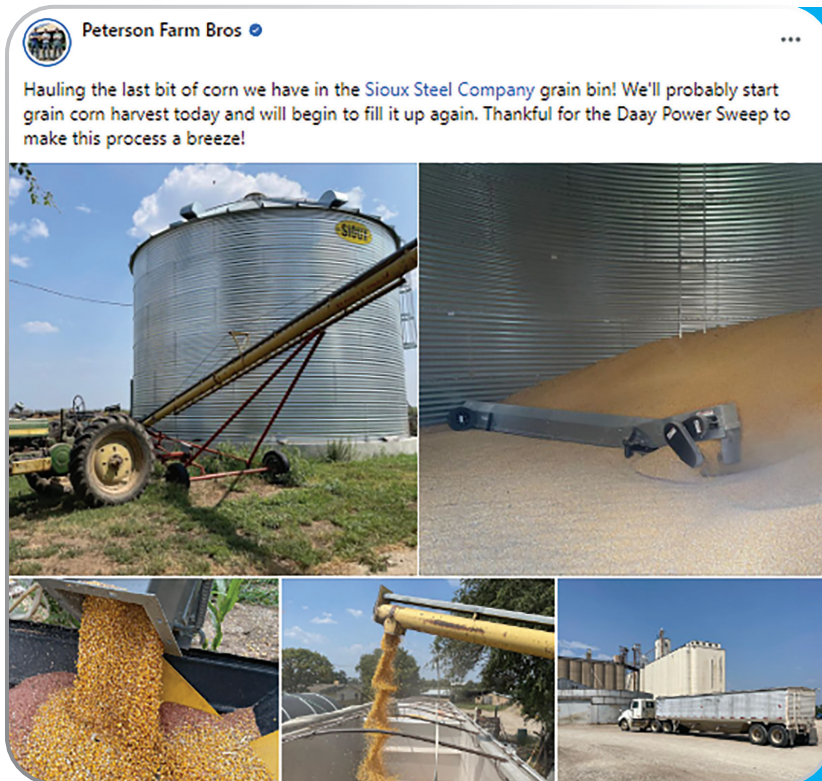
EDGE BUSTER

Offers improved agitation of non-flowing grain & foreign material at the bin wall. *More information on page 15.*



SWEEP SPOTLIGHT

Discover Paddle Sweeps & Accessories That Shine On Our Social Media.



SHOW OFF YOUR SETUP!

We'd love to see your paddle sweeps and accessories in action! Share a photo or video and tag us on social media for a chance to be featured on our social media. We look forward to seeing your amazing setups!

Here's how you can tag us:

Facebook: @Sioux Steel Company

LinkedIn: @Sioux Steel Company

Twitter: @siouxsteel

TikTok: @siouxsteelco

Instagram: @siouxsteel



STAY CONNECTED WITH US!

Your next great idea might just be a follow away. Stay connected with Sioux Steel Company for more exclusive content and updates!

	Facebook	facebook.com/siuoxsteel
	X (Twitter)	twitter.com/siuoxsteel
	Instagram	instagram.com/siuoxsteel
	TikTok	tiktok.com/@siouxsteelco
	LinkedIn	linkedin.com/company/siuox-steel-company
	YouTube	youtube.com/user/siuoxsteel
	Pinterest	pinterest.com/siuoxsteel

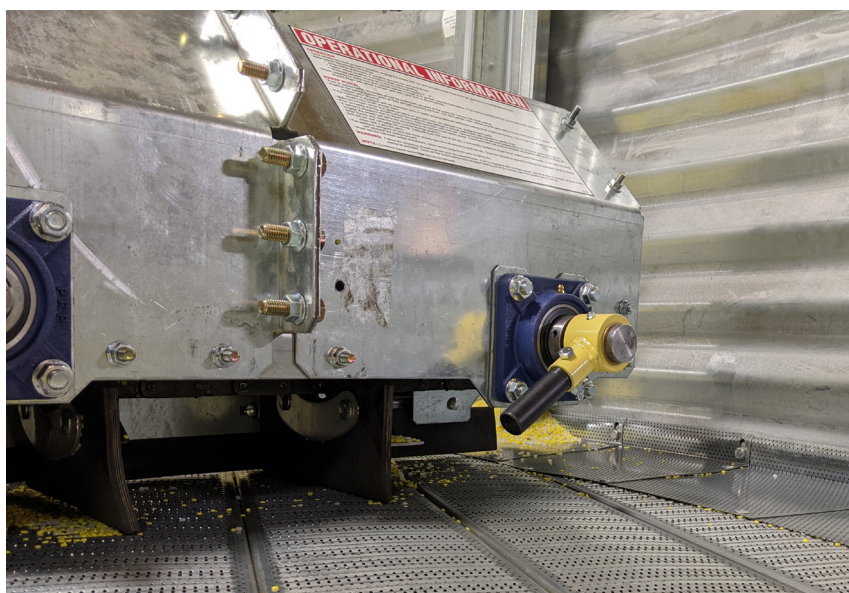
SWEEP ACCESSORIES

PRODUCT FEATURES, BENEFITS & SPECS

EDGE B U S T E R

Prevent Buildup Of Old Grain And Debris On The Edge Of The Bin.

- Can be installed on all new or existing Sioux Steel sweep models.
- Offers improved agitation of non-flowing grain & foreign material at the bin wall.
- Buster bar is made from a durable, non-sparking and anti-static plastic.
- Shear bolt protected assembly.
- Reduces the labor needed to unload the bin.
- Further reduces need to access the bin.
- Patent pending.
- Retro-fit capability on all existing sweep models.



**Offers Improved
Agitation Of Non-
Flowing Grain &
Foreign Materials
At The Bin Wall.**



Watch a video of the Edge Buster in Action!

Scan the QR Code to the right with your smartphone or visit the Sioux Steel Company YouTube channel to watch videos demonstrating the features of sweep products.





EDGE

Sweeps Grain From Edge Of Bin, Allowing It To Be Reclaimed.

- Removes grain from the very edge of the bin, allowing for it to be moved and reclaimed by the paddle sweep.
- Works around obstructions in the bin up to 12 inches (i.e. internally stiffened bins, doors, ladders).
- Can be installed on new or existing DPS G2 or Daay Bin Paddle Sweep models.
- Flexible polypropylene bristle head.
- Standard patent pending slip clutch to allow for zero entry operation/automatic startup.
- Inline slip clutch prevents damage if the brush becomes stuck.
- Designed to be left in bin during burial.
- Reduces the labor needed to unload the bin.



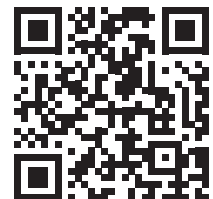
**Works Around
Inside Bin
Stiffeners!**

DESIGNED EXCLUSIVELY FOR THE:



Watch a video of the Edge Sweep in Action!

Scan the QR Code to the right with your smartphone or visit the Sioux Steel Company YouTube channel to watch videos demonstrating the features of sweep products.





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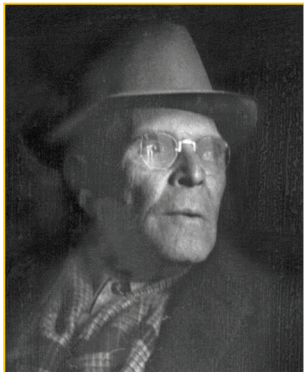


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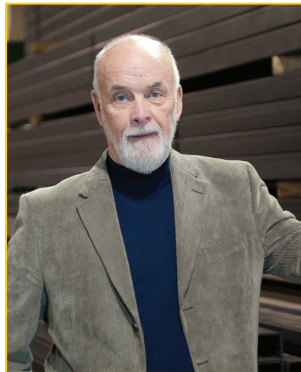
5 GENERATIONS STRONG!



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SALES ENGINEER &
FIFTH GENERATION

19
SINCE
18

Since 1918, Sioux Steel Company is now in its fifth generation as a family-owned company. Based in Sioux Falls, South Dakota, we know the agricultural industry and know that you need high-quality, dependable products. Our mission continues to be not only to satisfy our customers, but we want them to be *delighted* to do business with us.

Interested in working for Sioux Steel Company? Scan this QR Code with your smartphone to e-mail us for our current employment opportunities.

