

ROLL FORMING PROCESS SPECIALIST

POSITION: Roll Forming Process (RFP) Specialist

REPORTS TO: Production Supervisor

LOCATION: Covers both ProTec Division and Sioux Steel Division

POSITION SCOPE:

The RFP Specialist is responsible for ensuring that the day to day running of the RFP is efficient, meets quality standards, and is safely ran at all times. The specialist will also oversee training, troubleshooting, adjustments, and communication with other teams.

DUTIES AND RESPONSIBILITIES:

- Load part programs and aid in program development
- Efficient cycle operation:
 - Properly queuing and preparing the raw steel material prior to processing
 - Part removal
 - Stacking
 - Delivery to internal storage locations
- Performing periodic quality checks of completed parts and filling out quality paperwork assigned
- Troubleshoots machine and production related issues as necessary; making adjustments as necessary
- Maintain safe roll forming cell, ensuring that all equipment safeguarding is working properly
- Identifying safety concerns, and bring them to your supervisor
- Communicates with other departments and other work cells to coordinate activities and facilitate efficient work flow.
- Aids in development of procedures, setup, and work instructions related to the roll forming process
- Fulfill all duties and responsibilities for standard work cell with emphasis on developing processes for improvement.
- Completion of paperwork for quality, cycle time, and other performance metrics
- Roll forming and stamping die setup and inspection
- Run machinery or work in other cells as needed or directed

PREFERRED QUALIFICATIONS AND EDUCATION:

- Good safety record
- Ability to operate a forklift/material handling equipment
- Detail oriented with ability to inspect material for quality conformance through the use of measuring devices and engineering drawings.
- Self-motivated with ability to motivate and work with others
- Engineered drawing comprehension
- Good industrial math, reading, and verbal/written communication skills required
- Previous CNC machine experience preferred
- Knowledge and use of quality measurement tools such as calipers, micrometer, pin gages, and height gage preferred.
- Use of basic office equipment including calculator, computer, and printer
- Self-directed and strong work ethic

General Requirements

- Training employees and developing training material is a must
- Maintaining a positive attitude and promoting a positive work environment is imperative
- Flexibility in transferring to other sites as needed.

Environmental Conditions/Requirements

- Proper Personal Protective Equipment - (PPE) is required (Safety Glasses, Steel Toed Shoes, and Hearing Protection)
- Lifting is required in this position as is bending, stooping, standing and walking.
- Ability to lift 50 lbs.

Education

Minimum 2 year technical degree or 5 years of related metal fabrication/roll forming/coil stamping press experience.